

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO038398	ACI001-VC	4	1	Net 30	M2024T6S.032	2024-T3 .032 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf				48	11/23/2017	32		S013848	Stock	11/25/2017	\$ 9.27 / sf	0		\$296.53	Acier Ouellette Inc.	
		7			M4130NR0.375	4130 Steel Round Bar .375" : MATERIAL: AISI 4130N ROUND BAR AS PER MIL-S-6758 OR AMS 6348/6370/6528 receive ft				12	11/29/2017	12		S013849	Stock	11/25/2017	\$ 21.50 / ft	0		\$260.15	Acier Ouellette Inc.	
		8			M60610S.032	6061 0 Sheet .032 : MATERIAL: 6061-OS ALUMINUM SHEET AMS- QQ-A-250/11 OR AMS 4025 receive sf				48	11/23/2017	48		S013850	Stock	11/25/2017	\$ 8.44 / sf	0		\$405.00	Acier Ouellette Inc.	
		9			M6061T6S.020	6061-T6 Sheet .020 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf						48		S013851	Stock	11/25/2017	\$ 1.74 / sf	0		\$83.37	Acier Ouellette Inc.	
		11			M6061T6S.063	6061-T6 .063 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf				64		64		S013852	Stock	11/25/2017	\$ 2.76 / sf	0		\$176.42	Acier Ouellette Inc.	
		12			M6061T6S.080	6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf				96		96		S013853	Stock	11/25/2017	\$ 5.20 / sf	0		\$499.58	Acier Ouellette Inc.	
		15			M6061T6B1.500X3.000	6061T6 Bar 1.500 X 3.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12		12		S013854	Stock	11/25/2017	\$ 14.07 / ft	0		\$168.89	Acier Ouellette Inc.	
Total:										328		312									\$1,486.51	

**ACIER OUELLETTE INC.**

935, Boul. du Havre . .
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 MU: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MU: 514-336-4246 Ext.: 866-456-4242

Invoice

FC00064987

Sold to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : Facturation

Customer N°

CLI0001056

Date

2017/11/24

Your order N°

038398

Processed by

France

Salesman

JOSIANNE

Carrier

OUELLETTE VALLEYFIELD

Credit Term

Net 30 Days

Order N°

CO00062623

Page

1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ALU SHEET .020 (24G) 6061-T6 (4 X 12) FEAL-0204126061 3048 1 X 4' X 12' HEAT: 68424/01/00 ** MATERIEL DOIT ETRE STAMPER**	13.53	48.00	PI2_\$CLB	1.00	UN		1.00	83.370	83.37
TRANSFERT ST-JEROME LE 20/11	0.00								
ALU SHEET .040 (18G) 6061-T6 (4 X 8) FEAL-040486061 3125 2 X 4' X 8' HEAT ** MATERIEL DOIT ETRE STAMPER**	0.00	0.00	PI2_\$CLB	0.00	UN		2.00	143.225	0.00
TRANSFERT ST-JEROME LE 20/11	0.00								
ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 2 X 4' X 8' HEAT: 6150983001 ** MATERIEL DOIT ETRE STAMPER**	57.66	64.00	PI2_\$CLB	2.00	UN		2.00	88.210	176.42
TRANSFERT ST-JEROME LE 20/11	0.00								
ALU SHEET .081 (12G) 6061-T6 (4 X 12) FEAL-0814126061 3195 2 X 4' X 12' HEAT 404113 ** MATERIEL IT ETRE STAMPER **	109.53	96.00	PI2_\$CLB	2.00	UN		2.00	249.715	499.43
TRANSFERT ST-JEROME LE 20/11	0.00								
FLAT ALU 1 1/2 X 3 6061-T6 RANDOM FAL-1123-V 2445 1 X 12' HEAT: 3B4719	63.50	12.00	PI_\$CLB	12.00	PI		1.00	168.890	168.89
TRANSFERT ST-JEROME LE 20/11 NOTE :	0.00								

Conditions : Total Weight (Lbs) : 244.24

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Subtotal 928.11

TPS/GST : 822 670 774 RT0001

TVQ/QST : 122 127 8182 TQ0001 HST 120.65

Total (\$CAD) 1 048.76

Solde (\$CAD) 1 048.76



DELIVERY - CLIENT

ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CO00062647

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

Credit Terme

Page

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

OUELLETTE VALLEYFIELD

Net 30 Days

1

Instruction	F-M	Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
						CMD	EXP	B/O	IN	I	S
1		ALU SHEET .032 (20G) 2024-T3 RANDOM FEAL-0322024-V 3087 1 X 4' X 12' HEAT AC11373-TW-23/11	14.43	32.00	PI2_\$CLB		1x 4x12'				
2		4130N 3/8" DIA E4340 CF N & T AQ N 1 X 12' HEAT AC11377-JG-23/11		1.00	UN		1x 12'				
3		ALU SHEET .032 (20G) 6061-T0 (4 X 12) NS FEAL-0324126061T0 9498 1 X 4' X 12' HEAT AC11373-TW-23/11	21.70	48.00	PI2_\$CLB		1x 4'x12'				
Total Weight (Lbs) : 36.13						NIR : R-109516-6					

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By : Time

Customer's Signature

Y M D

Total (\$CAD)

Date



DELIVERY - CLIENT

ACIER OUELLETTE INC.
935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Customer N° CLI0001056
Date 2017/11/17
Delivery date 2017/11/23
Your order N° 038398
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

CO00062623

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Page 1

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only			
				CMD	EXP	B/O	IN	I	S C
1 ALU SHEET .020 (24G) 6061-T6 (4 X 12) FEAL-0204126061 3048 1 X 4' X 12' HEAT ** MATERIEL DOIT ETRE STAMPER**	13.54	48.00	PI2_\$CLB		1Y				
2 ALU SHEET .040 (18G) 6061-T6 (4 X 8) FEAL-040486061 3125 2 X 4' X 8' HEAT ** MATERIEL DOIT ETRE STAMPER**	36.03	64.00	PI2_\$CLB		4'x12'	2x			
3 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 2 X 4' X 8' HEAT ** MATERIEL DOIT ETRE STAMPER**	57.66	64.00	PI2_\$CLB		4'x8'	2x			

807-11-25

NIR : R-109516-6

Next Page...



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00062623

Customer N° CL10001056
Date 2017/11/17
Delivery date 2017/11/23
Your order N° 038398
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days
Page 2

Billed to

DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page 2

Instruction	Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
					CMD	EXP	B/O	IN	I	S C
4	ALU SHEET .081 (12G) 6061-T6 (4 X 12) FEAL-0814126061 3195 2 X 4' X 12' HEAT ** MATERIEL IT ETRE STAMPER **	109.54	96.00	PI2_\$CLB		2x				
5	FLAT ALU 1 1/2 X 3 6061-T6 RANDOM FAL-1123-V 2445 1 X 12' HEAT	63.50	12.00	PI_\$CLB		1x				

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 280.27

NIR : R-109516-6

Prepared By :

Verified By : AM

Delivered By : [Signature]

Time

Customer's Signature

Date

Total (\$CAD)



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038398

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038398
PO Date: 11/17/17
Due Date: 11/23/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: QUOTATION NO: SOU0071247 AND
SOU0071659

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M304S20GA	-	304/316 .040 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf		Firmed	11/23/17	128 sf	0 sf	128 sf	\$3.9085/sf	\$500.29
2	M304S16GA	-	304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf		Firmed	11/23/17	96 sf	0 sf	96 sf	\$6.508625/sf	\$624.83
3	M17-4-R0.750	-	17-4 Round Bar .750 : 17-4 PH / S17400 / TYPE 630 SS ROUND BAR PER AMS 5643/ ASTM A564 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI receive ft		Firmed	11/23/17	24 ft	0 ft	24 ft	\$8.2754166/ft	\$198.61
4	M2024T3S.032 DAS 9-88	-	2024-T3 .032 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf		Firmed	11/23/17	48 sf	0 sf	48 sf	\$9.26666/sf	\$444.80
5	M304R.250	-	304 SS Round bar .250 : MATERIAL: AISI 304/316		Firmed	11/23/17	12 ft	0 ft	12 ft	\$0.500833/ft	\$6.01



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038398

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft								
6	M304R0.375	✓	304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft		Firmed	11/23/17	60 ft	0 ft	60 ft	\$1.188/ft	\$71.28
								61.3			
											SPT-11-23
7	M4130NR0.375	✓	4130 Steel Round Bar .375" : MATERIAL: AISI 4130N ROUND BAR AS PER MIL-S-6758 OR AMS 6348/6370/6528 receive ft		Firmed	11/29/17	12 ft	0 ft	12 ft	\$21.50/ft	\$258.00
								12.1			
											SPT-11-25
8	M60610S.032	✓	6061 0 Sheet .032 : MATERIAL: 6061-OS ALUMINUM SHEET AMS- QQ-A-250/11 OR AMS 4025 receive sf		Firmed	11/23/17	48 sf	0 sf	48 sf	\$8.4375/sf	\$405.00
								48			
											SPT-11-25
9	M6061T6S.020	✓	6061-T6 Sheet .020 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf		Firmed	11/23/17	48 sf	0 sf	48 sf	\$1.736875/sf	\$83.37
								48 sf			
											SPT-11-25
10	M6061T6S.040	-	6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf		Firmed	11/23/17	64 sf	0 sf	64 sf	\$4.4757812/sf	\$286.45
11	M6061T6S.063	✓	6061-T6 .063 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf		Firmed	11/23/17	64 sf	0 sf	64 sf	\$2.7565625/sf	\$176.42
								64 sf			
											SPT-11-25
12	M6061T6S.080	✓	6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf		Firmed	11/23/17	96 sf	0 sf	96 sf	\$5.203958/sf	\$499.58
								96 sf			
											SPT-11-25
13	M6061T6B0.125X2.500	✓	6061T6 Bar .125 X 2.50 : MATERIAL: 6061-		Firmed	11/23/17	20 ft	0 ft	20 ft	\$0.9775/ft	\$19.55
								20 ft			
											SPT-11-23



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038398

Items											
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft								
14	M6061T6B2.000X03.500	✓	6061-T6 Bar 2.00 X 3.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		Firmed	11/23/17	12 ft	0 ft	12 ft	\$27.1825/ft	\$326.19
15	M6061T6B1.500X3.000	✓	6061T6 Bar 1.500 X 3.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		Firmed	11/23/17	12 ft	0 ft	12 ft	\$14.074166/ft	\$168.89
16	M1018B0.500X05.000	✓	1010-1025 Steel Bar .500 X 5.000 : MATERIAL: AISI 1010- 1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W receive ft		Firmed	11/21/17	6 ft	0 ft	6 ft	\$12.371666/ft	\$74.23
Grand Total: \$4,143.50											

Order Notes

DWG REV D

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038398

Order Notes

A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/17/17 12:02 PM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation**SOU0071247****Billed to**

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N°

CLI0001056

Date

2017/11/15

Revision N°

0

Prices valid until

2017/11/22

Your Order N°**Processed by**

BERNARD

Salesman

JOSIANNE

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Page

1

Product N° and description	Weight	Qty U/M	Qty U/M	Price	Pcs Nb	Price	Amount
SHEET SS 20G SS304-2B (4 X 8) FESS-20G483042B 3430 4 X 4' X 8' STOCK	200.96	128.00 PI2_\$CLB	4.00 UN		4.00	125.072	500.29
SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 3 X 4' X 8' STOCK	252.00	96.00 PI2_\$CLB	3.00 UN		3.00	208.276	624.83
ROUND SS 3/4 17-4PH NS RSS-34174 9268 2 X 12' R/L 2-3 DAYS	36.05	24.00 PI_\$CLB	24.00 PI		2.00	99.305	198.61
ALU SHEET .032 (20G) 2024-T3 RANDOM FEAL-0322024-V 3087 1 X 4' X 12' 3-4 DAYS	14.43	32.00 PI2	32.00 PI2		1.00	444.800	444.80
FLAT SS 1/2 X 4 SS304 RANDOM FESS-124-V 3501 1 X 6' STOCK COUPE A LA SCIE SCIE 1	40.80	6.00 PI_\$CLB	6.00 PI		1.00	130.750	130.75
ROUND SS 1/4 304 RANDOM RSS-14-V 5742 1 X 12' R/L STOCK	2.00	12.00 PI_\$CLB	12.00 PI		1.00	6.010	6.01
ROUND SS 3/8 304 RANDOM RSS-38-V 5768 5 X 12' R/L STOCK	22.56	60.00 PI_\$CLB	60.00 PI		5.00	14.256	71.28
4130N 3/8" DIA N 1 X 12' E4340 CF N & T AQ BAR DELIVERY 5-7 DAYS	0.00	1.00 UN	1.00 UN		1.00	258.000	258.00
FEUILLE 6061 0 .032 N 1 X 4' X 12' DELIVERY 3-5 DAYS	0.00	1.00 UN	1.00 UN		1.00	405.000	405.00

4130N 3/8" DIA 375

préavis en fonction de l'évolution des prix de l'acier sur le marché.
Cette offre est sujette et conditionnelle à l'approbation du crédit.

Date :

Next Page...

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation**SOU0071247****Billed to**

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056
Date 2017/11/15
Revision N° 0
Prices valid until 2017/11/22
Your Order N°
Processed by BERNARD
Salesman JOSIANNE
Carrier OUELLE SDV
Credit Terms Net 30 Days
Page 2

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ALU SHEET .020 (24G) 6061-T6 (4 X 12) FEAL-0204126061 3048 1 X 4' X 12' 2-3 DAYS	13.54	48.00	PI2_\$CLB	1.00	UN		1.00	83.370	83.37
ALU SHEET .040 (18G) 6061-T6 (4 X 8) FEAL-040486061 3125 2 X 4' X 8' 2-3 DAYS	36.03	64.00	PI2_\$CLB	2.00	UN		2.00	143.225	286.45
ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 2 X 4' X 8' 2-3 DAYS	57.66	64.00	PI2_\$CLB	2.00	UN		2.00	88.210	176.42
ALU SHEET .081 (12G) 6061-T6 (4 X 12) FEAL-0814126061 3195 2 X 4' X 12' 2-3 DAYS	109.54	96.00	PI2_\$CLB	2.00	UN		2.00	249.715	499.43
FLAT ALU 1/8 X 2 1/2 6061-T6 RANDOM FAL-18212-V 2547 1 X 20' STOCK	7.35	20.00	PI_\$CLB	20.00	PI		1.00	19.550	19.55
FLAT ALU 2 X 3 1/2 6061-T6 RANDOM NS FAL-2312-V 8260 1 X 12' 2-3 DAYS	101.00	12.00	PI_\$CLB	12.00	PI		1.00	326.190	326.19
FLAT ALU 1 1/2 X 3 6061-T6 RANDOM FAL-1123-V 2445 1 X 12' 2-3 DAYS	63.50	12.00	PI_\$CLB	12.00	PI		1.00	168.890	168.89
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE			\$						3.95

Total Weight (Lbs) 957.42

Important

This offer is based on availability and current pricing conditions that may be revised upon
présentation de l'offre de l'évolution des prix de l'acier sur le marché.
This offer is subject to conditions of credit approval.

Approved and Accepted by :

Date :

Sub-total 4 203.82

TVH-13 546.50

Total (\$CAD) 4 750.32

**ACIER OUELLETTE INC.**

935, Boul. du Havre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0071659

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7**Shipped to**

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N°

CLI0001056

Date

2017/11/17

Revision N°

0

Prices valid until

2017/11/24

Your Order N°**Processed by**

BERNARD

Salesman

JOSIANNE

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Page

1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
FLAT CR 1/2 X 5 1018 RANDOM FCR-125-V 2714 1 X 6' STOCK COUPE A LA SCIE SCIE 1	51.00	6.00	PI_\$CLB	6.00	PI		1.00	74.230	74.23
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE									3.95

Total Weight (Lbs)

51.00

Important

This offer is based on availability and current pricing conditions that may be revised upon
présentation de l'offre de l'évolution des prix de l'acier sur le marché.
This offer is subject to conditions of credit approval.

Approved and Accepted by :

Date :

Sub-total

78.18

TVH-13 · 10.16

Total (\$CAD)**88.34**

#3169

PAC 1461

MILL TEST/QUALITY CONTROL CERTIFICATE

ALNAN ALUMINIUM INC.

No.55 TingHong Road Nanning, Guangxi, 530031, China

20

CUSTOMER	ADDRESS	PRODUCT TYPE	DATE
EMPIRE RESOURCES, INC.	2115 UNWOD AVENUE, 2ND FLOOR, FORT LEE, NJ 07024, USA	PRIME ALUMINIUM COIL	February 20, 2016

UNIQUE Lot Number	HEAT Number	Dimension (mm)	Dimension (inch)	Act Thick (mm)	Act Thick (inch)	Weight MT	Alloy	Temper	Al	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Elong (%)	UTS ksi	Yield ksi
Standard	Standard	0.940-1.626	0.037-0.064				6061	T6	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.8-1.0	10min	42.0min	35.0min
Standard	Standard	1.651-3.251	0.065-0.128				6061	T6	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.8-1.0	10min	42.0min	35.0min
Standard	Standard	3.277-6.325	0.129-0.249				6061	T6	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.8-1.0	10min	42.0min	35.0min
20160220117	615063001	1.600*1219.2	0.063*48	1.541	0.061	4.698	6061	T6	remainder	0.29	1.07	0.66	0.28	0.12	0.36	0.03	0.24	13.6	44.5	39.0
The following blank																				

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.

ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKD

MATERIAL CONFORMS FOR ALLOY 6061, T6, AS PER ASTM B209-10, AMS QQA 250/11, AMS 4027 AND ALUMINIUM ASSOCIATION STANDARDS-2009 IN ALL ASPECTS.

COUNTRY OF MELT AND MANUFACTURE-CHINA

Issued by QA73

Reviewed by

QA77

广西南铝加工有限公司
ALNAN ALUMINIUM INC.
h/1

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061+65.063
 DATE: NOV 29 2017

PO / BATCH NO.: 038398/5013852

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 64
 QUANTITY INSPECTED: 64
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .063
 THICKNESS RECEIVED: .063
 SHEET SIZE ORDERED: 4x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y N	QQ-A-250/11
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	Heat # 6150987001
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	SIGNED OFF BY: _____
DATE: <u>NOV 29 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION:

QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209

PART NUMBER:

M6061T6S | XXX |
THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M6061T6S.063

PREFERRED SIZE:

.XXX BY 4FT BY 8FT

RELEASED
R 2009-09-10
MAP

B	REFORMAT DWG. ADD B209 SPEC (ZN 08-1), REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6S			
TITLE 6061-T6 SHEET SPEC			
SCALE NTS			
REV. B SHEET 1 OF 1			
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